

Cryogenics Group

Creating a Better Tomorrow Through Innovative Solutions



Sumitomo Heavy Industries, Ltd.



An Overview

Sumitomo Heavy Industries, Ltd. (SHI) has a tradition of excellence and innovation that spans over 400 years. From its very beginning as a small shop selling medicines and books in Kyoto, Japan, in the early 17th century, to its current status as a diverse, \$8 billion corporation, SHI has continued to grow and flourish in an ever-changing international market.

SHI's acquisition of IGC-APD Cryogenics, Inc. in 2002 brought together two of the world's leading cryogenic companies to form the SHI Cryogenics Group, with an unsurpassed tradition of design, development and success in the manufacture of cryogenic equipment.

SHI Cryocoolers continue this tradition by supporting both global research & development, as well as state-of-the-art technologies. Today, applications of cryogenic technologies can be found in our daily lives.





Precursor to APD Cryogenics established as Space and Missile Department of Air Products in Allentown, Pennsylvania, USA





Sumitomo establishes its cryogenics business at the Hiratsuka Research Laboratory in Hiratsuka City, near Tokyo



1962

Air Products' Space and Missile Department renamed the Advanced Product Development Department (APD)



1968

APD introduces Displex® cryocooler systems



Cryogenics Group

SHI Cryocoolers are used directly or in the manufacturing of many of the world's medical, semiconductor, telecommunications, electronics, biochemical and other industrial products.

SHI offers a wide range of Gifford-McMahon and Pulse Tube Cryocooler products, with temperatures ranging from 2K to 77K and higher. SHI Cryocoolers are built in world-class manufacturing facilities using the latest Six Sigma manufacturing and process capabilities. The result is a product portfolio that offers flexibility, high reliability and is supported by a global sales, service and support network.

1982





Merger between Sumitomo Machinery and Uraga Heavy Industries results in the establishment of Sumitomo Heavy Industries, Ltd. (SHI)



1976

MODEL HV-202 6 and MIDDEL HV-202 (Contrat Flange Conliguration)

APD pioneers current-generation cryopump technology



SHI's merger with Nittoku Metal Industries results in the establishment of the Precision Machinery Division, which today includes the Cryogenics Group





APD becomes a subsidiary of Intermagnetics General Corporation and is renamed IGC-APD Cryogenics, Inc.



An Overview, cont.





SHI begins designing and manufacturing 4K GM Cryocoolers for MRI applications





SHI opens Sumitomo (SHI) Cryogenics of America, Inc. (SCAI) near Chicago, IL, USA, the first Cryogenics Group office in the United States.





SHI opens Sumitomo (SHI) Cryogenics of Europe GmbH (SCEG) in Darmstadt, Germany, the first Cryogenics Group office in Europe.





SHI opens SHI Manufacturing & Services (Philippines), Inc. (SHIms) in Batangas, Philippines.



Sumitomo (SHI) Cryogenics Korea Co., Ltd. (SCKL) opens in Suwon City, South Korea.



SHI develops a separated valve unit option for pulse tube models. This technology further reduces vibration, enables operation in higher magnetic fields and eases maintenance requirements.



Sumitomo (SHI) Cryogenics Taiwan Co., Ltd. (SCTW) opens in Hsinchu City, Taiwan.





Sumitomo (SHI) Cryogenics of America, Inc. opens its fourth and fifth offices in Austin, TX and Malta, NY.







SHI develops its first pulse tube cryocoolers.

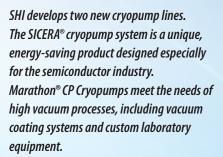




Sumitomo Heavy Industries (Shanghai) Management, Ltd. [now Sumitomo (SHI) Cryogenics Shanghai, Ltd. (SCSL)] opens in Shanghai, China. The same year, SHI acquires Daikin Industries, Ltd.'s cryogenics business, expanding its global sales and service reach.



2005





SHI

2002

Cryogenics Group

IGC-APD Cryogenics, Inc.

becomes a subsidiary of

Sumitomo Heavy Industries,

Ltd., which eventually leads

to the creation of the SHI

Cryogenics Group.

SHI develops the FA line of air-cooled compressors, based on the proven technology found in Freedom[®] series water-cooled compressors.



During the 2015 SHI Innovation Awards, the SHI Cryogenics Group wins a silver medal in Technology Development, for advancements in 4K pulse tube design, and a bronze medal in Sales and Service, for contributions to the growth of the after-market MRI business.





The SHI Cryogenics Group has thirteen locations, including its world headquarters in Tokyo, offering customers a global sales, service and support network.



Two-Stage Gifford-McMahon Cryocoolers

2 K Cryocooler			4 K Cryocoolers					
		RDC-02K	RDK-101D(L)	RDK-305D2	RDK-205D2	RDK-408D2	RDE-412D4	RDK-415D2
2nd Stage Capacity	50 Hz	0.02 W @ 2.3 K	0.16 W @ 4.2 K ¹	0.4 W @ 4.2 K	0.5 W @ 4.2 K	1.0 W @ 4.2 K	1.25 W @ 4.2 K	1.5 W @ 4.2 K
	60 Hz	0.02 W @ 2.3 K	0.2 W @ 4.2 K ¹	0.4 W @ 4.2 K	0.5 W @ 4.2 K	1.0 W @ 4.2 K	1.25 W @ 4.2 K	1.5 W @ 4.2 K
1st Stage	50 Hz	1.0 W @ 60 K	3.0 W @ 45 K	15 W @ 40 K	3.0 W @ 50 K	40 W @ 43 K	53 W @ 43 K	35 W @ 50 K
Capacity	60 Hz	3.0 W @ 60 K	5.0 W @ 45 K	20 W @ 40 K	4.0 W @ 50 K	50 W @ 43 K	60 W @ 43 K	45 W @ 50 K
Minimum Temperature	2	<2.2 K	<3.0 K (rdk-101d)/ <2.3 K (rdk-101dl)	<3.5 K				
Cooldown	50 Hz	<90	<150	<120	<90	<60	<60	<60
Time (min) ²	60 Hz	<65	<150	<120	<90	<60	<60	<60
Weight		6.9 kg (15.2 lbs.)	7.2 kg (15.9 lbs.) ³	16.0 kg (35.3 lbs.)	14.0 kg (30.9 lbs.)	18.0 kg (39.7 lbs.)	18.5 kg (40.8 lbs.)	18.5 kg (40.8 lbs.)
Bakeable Op	tion							
						Wate	r-Cooled Compr	essor Options
F-20L			•					
F-40L/H				•	•		4	
F-50L/H						•	•	•
F-50SL/SH							•	
F-70L/H						•	•	•
						Air-	Cooled Compres	ssor Options
CNA-11B/C		•	•					
FA-20L			•					
FA-40L/H				•	•		4	
FA-50L/H						٠	•	•
FA-50SL/SH							•	
FA-70L/H						•		•

1 With CNA-11 Compressor, 2nd stage capacity is 0.1 W @ 4.2 K (50/60 Hz). 1st stage capacity is 3.0/5.0 W @ 60 K (50/60 Hz).

3 Cold Head only. Drive unit weighs 1.0 kg (2.2 lbs.)

4 Reduced capacities when operated with F-40, or FA-40 Compressors.
5 Up to two (2) cold heads can be operated with the F-70 Compressor.

2 Lowest temperature and cooldown time are for reference only.

6



	6.5 K Cryocooler				10 K Cry	ocoolers			
RDE-418D4	CH-204-N	CH-202	CH-204	CH-208R	CH-208L	CH-210	CH-210L	CH-210-N	RDK-408S
1.8 W @ 4.2 K	2.5 W @ ≤10 K	1.8 W @ 20 K	7.5 W @ 20 K	6.0 W @ 20 K	8.0 W @ 20 K	6.0 W @ 20 K	9.5 W @ 20 K	—	5.4 W @ 10 K
2.0 W @ 4.2 K	3.0 W @ ≤10 K	2.2 W @ 20 K	9.0 W @ 20 K	7.5 W @ 20 K	10.0 W @ 20 K	7.0 W @ 20 K	11 W @ 20 K	3.0 W @ 10 K	6.3 W @ 10 K
42 W @ 50 K	_	7.3 W @ 77 K	13.5 W @ 80 K	65 W @ 77 K	28 W @ 77 K	110 W @ 77 K	75 W @ 60 K	_	30 W @ 45 K
50 W @ 50 K	—	8.8 W @ 77 K	16.2 W @ 80 K	80 W @ 77 K	35 W @ 77 K	120 W @ 77 K	90 W @ 60 K	20 W @ 35 K	35 W @ 45 K
<3.5 K	6.5 K	10 K	10 K	10 K	10 K	10 K	10 K	10 K	<7 K
<60	40	75	35	55	50	60	<60	_	<60
<60	35	65	30	45	40	50	<60	60	<60
20.0 kg (44.1 lbs.)	7.8 kg (17.2 lbs.)	7.2 kg (16.0 lbs.)	7.8 kg (17.2 lbs.)	11.6 kg (25.6 lbs.)	11.8 kg (26.0 lbs.)	13.8 kg (30.4 lbs.)	12.1 kg (26.7 lbs.)	13.8 kg (30.4 lbs.)	17.2 kg (37.9 lbs.)
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Single-Stage Gifford-McMahon Cryocoolers

	-	20 K Cryocooler	40 K Cry	ocoolers		77 K Cry	vocoolers	
		RDK-500B2	RDK-400B	CH-110LT	RD-125D	CH-104	CH-110	CH-160D2
1st Stage	50 Hz	45 W @ 20 K	54 W @ 40 K	80 W @ 40 K	30 W @ 77 K	34 W @ 77 K	175 W @ 77 K	525 W @ 77 K
Capacity	60 Hz	50 W @ 20 K	70 W @ 40 K	95 W @ 40 K	30 W @ 77 K	42 W @ 77 K	200 W @ 77 K	630 W @ 77 K
Minimum Temperature	1	<14 K	<25 K	<15 K	<30 K	≤40 K	≤40 K	<35 K
Cooldown	50 Hz	<50	<30	<35	<25	<40	<35	<20
Time (min) ¹	60 Hz	<45	<30	<30	<25	<30	<30	<20
Weight		25.0 kg (55.1 lbs.)	16.0 kg (35.3 lbs.) ³	13.8 kg (30.5 lbs.)	15.0 kg (33.1 lbs.)	7.9 kg (17.5 lbs.)	13.7 kg (30.2 lbs.)	36.0 kg (79.4 lbs.)
			Water-C	Cooled Compre	ssor Options			
F-20L						٠		
F-40L/H				2		•	2	
F-50L/H			•					
F-70L/H		•		٠		3	٠	4
F-100L/H								5
			Air-Co	oled Compress	or Options			
CNA-11B/C					•			
FA-20L						•		
FA-40L/H							2	
FA-70L/H			•	•			•	

Lowest temperature and cooldown time are for reference only.
 Reduced capacities when operated with F-40 or FA-40 Compressors.

3 Up to two (2) cold heads can be operated with the F-70 Compressor.

4 Requires two (2) F-70 Compressors.

5 Reduced capacities when operated with F-100 Compressors.

Specifications subject to change without notice.



Pulse Tube Cryocoolers

			·	4 K Cryocoolers		
		RP-062B2	RP-062B2S	RP-082B2	RP-082B2S	RP-182B2S
2nd Stage	50 Hz	0.5 W @ 4.2 K	0.4 W @ 4.2 K	1.0 W @ 4.2 K	0.9 W @ 4.2 K	1.5 W @ 4.2 K
Capacity	60 Hz	0.5 W @ 4.2 K	0.4 W @ 4.2 K	1.0 W @ 4.2 K	0.9 W @ 4.2 K	1.5 W @ 4.2 K
1st Stage	50 Hz	30 W @ 65 K	25 W @ 65 K	40 W @ 45 K	35 W @ 45 K	36 W @ 48 K
Capacity	60 Hz	30 W @ 65 K	25 W @ 65 K	40 W @ 45 K	35 W @ 45 K	36 W @ 48 K
Minimum Temperature	1	<3.0 K	<3.0 K	<3.0 K	<3.0 K	<2.8 K
Cooldown	50 Hz	<100	<100	<80	<90	<60
Time (min) ¹	60 Hz	<90	<90	<80	<90	<60
Weight		23.2 kg (51.1 lbs.)	23.5 kg (51.8 lbs.)	25.0 kg (55.1 lbs.)	26.0 kg (57.3 lbs.)	28.0 kg (61.7 lbs.)
		^ 	Water-Cooled Com	pressor Options		
F-50L/H		•	•			
F-70L/H				•	•	
F-100L/H						•
Air-Cooled Compressor Options						
FA-70L/H				2	2	

Lowest temperature and cooldown time are for reference only.
 Reduced capacities when operated with FA-70 Compressor.
 Specifications subject to change without notice.



Two-Stage Gifford-McMahon Cryocooler Series

SHI designs and manufactures two lines of two-stage Gifford-McMahon Cryocoolers:

RDK/E-Series Cryocoolers

- SHI's 4K Gifford-McMahon Cryocoolers are recognized as the most reliable and versatile systems available in the marketplace.
- They feature high cooling capacities, compact designs and are orientation-free.
- Models like the RDE-412D4 are the standard for MRI and other superconducting magnets.
- These 4K Cryocoolers are used in a wide variety of analytical and experimental devices, and offer a very cost effective alternative to open-cycle liquid helium systems.

CH-Series Cryocoolers

- SHI's 10K Gifford-McMahon Cryocoolers are versatile, closed-cycle systems, with the CH series featuring Displex® technology.
- Displex cryocoolers have been recognized as the industry standard since we developed the technology over 50 years ago.
- Its original pneumatic drive, which limits the number of wear parts in the refrigerator, combined with state-of-the-art design features, results in superior performance and low maintenance costs.
- SHI's 10K Cryocoolers have proven reliability in thousands of applications, including MRI, cryopumping, research and other custom low temperature applications.



RDC-02K 2K Cryocooler Series

Performance Specifications

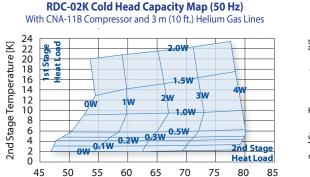
Power Supply	50Hz	60 Hz	
2 nd Stage Capacity	0.02 W (@ 2.3 K	
1 st Stage Capacity	1.0 W @ 60 K	3.0 W @ 60 K	
Minimum Temperature ¹	<2.2	2 K	
Cooldown Time to 2.3 K ¹	<120 Minutes		
Weight	7.0 kg (15.4 lbs.)		
Dimensions (HxWxD)	351.7 x 130 x 226 mm		
	(13.8 x 5.1 x 8.9 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE,	RoHS	

Standard Scope of Supply

- RDC-02K Cold Head
- CNA-11B/C Compressor
- Helium Gas Lines 3 m (10 ft.)
- Cold Head Cable 6 m (20 ft.)
- Power Cable 5 m (16.5 ft.)
- Tool Kit

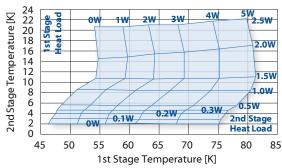
¹Lowest temperature and cooldown time are for reference only.





1st Stage Temperature [K]

RDC-02K Cold Head Capacity Map (60 Hz) With CNA-11B Compressor and 3 m (10 ft.) Helium Gas Lines

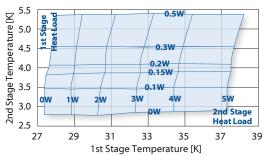


RDK-101D(L) 4K Cryocooler Series

Performance Specifications

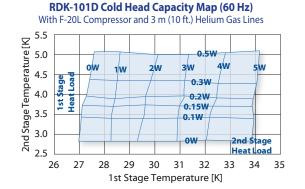
Power Supply	50Hz	60 Hz	
2 nd Stage Capacity ¹	0.16 W @ 4.2 K	0.2 W @ 4.2 K	
1 st Stage Capacity ¹	3.0 W @ 45 K	5.0 W @ 45 K	
Minimum Temperature ²	3.0 K (RDK-101D)/<2.3 K (RDK-101DL)		
Cooldown Time to 4.2 K ²	<150 Minutes		
Weight	7.2 kg (15.9 lbs.) ³		
Dimensions (HxWxD)	442 x 130 x 226 mm		
	(17.4 x 5.1 x 8.9 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE,	RoHS	

RDK-101D Cold Head Capacity Map (50 Hz) With F-20L Compressor and 3 m (10 ft.) Helium Gas Lines



Standard Scope of Supply

- RDK-101D(L) Cold Head
- F-20L, CNA-11B/C or FA-20L Compressor
- Helium Gas Lines 3 m (10 ft.)⁴ or 3-20 m (10-66 ft.)⁵
- Cold Head Cable 6 m (20 ft.)⁴ or 3.5-20 m (11-66 ft.)⁵
- Power Cable 5 m (16.5 ft.)⁴ or 3 m (10 ft.)⁵
- Tool Kit
- ¹With CNA-11B/C compressors, 2nd stage capacity is 0.1 W @ 4.2 K (50/60 Hz). 1st stage capacity is 3.0/5.0 W @ 60 K (50/60 Hz).
- ²Lowest temperature and cooldown time are for reference only. However, lowest temperature for RDK-101D(L) is guaranteed.
- ³ RDK-101D(L) drive unit weighs an additional 1.0 kg (2.2 lbs.).
- ⁴ With CNA-11B/C
- ⁵ With F-20L or FA-20L



RDK-305D2 4K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz	
2nd Stage Capacity	0.4 W @ 4.2 K		
1st Stage Capacity	15 W @ 40 K	20 W @ 40 K	
Minimum Temperature ¹	<3	.5 K	
Cooldown Time to 4.2 K ¹	<120 Minutes		
Weight	16.0 kg (35.3 lbs.)		
Dimensions (HxWxD)	512 x 180 x 294 mm		
	(20.2 x 7.1 x 11.6 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE, RoHS		

RDK-305D Cold Head Capacity Map (50 Hz)

With FA-40 Compressor and 10 m (35 ft.) Helium Gas Lines

15W

30

1st Stage Temperature [K]

0.6W

0.4W

0.2W

35

4.5

4.0

3.5

3.0

2.5

2.0

20

1st Stage Heat Load ow

25

2nd Stage Temperature [K]

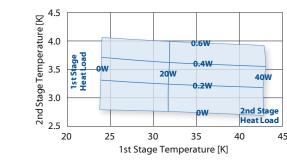
Standard Scope of Supply

- RDK-305D2 Cold Head
- F-40L/H or FA-40L/H Compressor
- Helium Gas Lines 10 m (33 ft.)
- Cold Head Cable 10 m (33 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

 ¹ Lowest temperature and cooldown time are for reference only.
 ² With F-40L and FA-40L
 ³ With F-40H and FA-40H

RDK-305D Cold Head Capacity Map (60 Hz)

With FA-40 Compressor and 10 m (35 ft.) Helium Gas Lines



RDK-205D2 4K Cryocooler Series

40

30W

2nd Stage

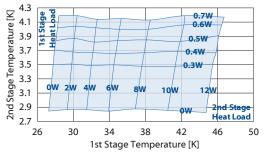
Heat Load

45

Performance Specifications

Power Supply	50Hz	60 Hz	
2 nd Stage Capacity	0.5 W @ 4.2 K		
1 st Stage Capacity	10 W @ 50 K	13 W @ 50 K	
Minimum Temperature ¹	<3.	5 K	
Cooldown Time to 4.2 K ¹	<90 Minutes		
Weight	14.0 kg (30.9 lbs.)		
Dimensions (HxWxD)	512 x 180 x 294 mm		
	(20.2 x 7.1 x 11.6 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE, RoHS		





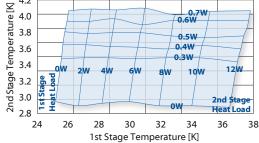
Standard Scope of Supply

- RDK-205D2 Cold Head
- F-40L/H or FA-40L/H Compressor
- Helium Gas Lines 10 m (32 ft.)
- Cold Head Cable 10 m (32 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

¹Lowest temperature and cooldown time are for reference only. ²With F-40L and FA-40L

³ With F-40H and FA-40H







RDK-408D2 4K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz	
2nd Stage Capacity	1.0 W @ 4.2 K		
1st Stage Capacity	40 W @ 43 K	50 W @ 43 K	
Minimum Temperature ¹	<3	.5 K	
Cooldown Time to 4.2 K ¹	<60 Minutes		
Weight	18.0 kg (39.7 lbs.)		
Dimensions (HxWxD)	557 x 180 x 294 mm		
	(21.9 x 7.1 x 11.6 in.)		
Maintenance	nance 10,000 Hours		
Regulatory Compliance	UL/CE, RoHS		

RDK-408D2 Cold Head Capacity Map (50 Hz)

With F-50 Compressor and 6 m (20 ft.) Helium Gas Lines

40W

50

46

6 2

20

30

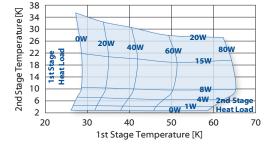
2nd Stage Temperature [K]

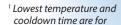
Standard Scope of Supply

- RDK-408D2 Cold Head
- F-50L/H, F-70L/H, FA-50L/H or FA-70L/H Compressor
- Helium Gas Lines 6 m (20 ft.)^{2,3,4,}; . 6-20 m (20-66 ft.)5; 6 m (20 ft.) with Buffer Tank⁵ or 10 m (33 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]6
- Cold Head Cable -6-20 m (20-66 ft.)
- Power Cable – 5 m (16.5 ft.)^{2,5}; 3-6 m (10-20 ft.)3; 2-8 m (6-27 ft.)4; or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]6
- Hose Nipples²
- Tool Kit

RDK-408D2 Cold Head Capacity Map (60 Hz)

With F-50 Compressor and 6 m (20 ft.) Helium Gas Lines





- reference only.
- ² With F-50
- ³ With F-70L
- ⁴ With F-70H
- ⁵ With FA-50
- ⁶ With FA-70

60 70 1st Stage Temperature [K]

RDE-412D4 **4K Cryocooler Series**

20W

15₩

4W 2nd Stage 8W

80W

Heat Load

80

60W

Performance Specifications

20W

40

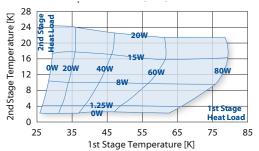
Power Supply	50Hz	60 Hz	
2 nd Stage Capacity ¹	1.25 W (@ 4.2 K	
1 st Stage Capacity ¹	53 W @ 43 K	60 W @ 43 K	
Minimum Temperature ²	<3.	5 K	
Cooldown Time to 4.2 K ²	<60 Minutes		
Weight	20.0 kg (44.1 lbs.)		
Dimensions (HxWxD)		554 x 180 x 306 mm	
	(21.8 x 7.1 x 12.0 in.)		
Maintenance 10,000 Hours			
Regulatory Compliance	UL/CE, RoHS		

Standard Scope of Supply

- RDE-412D4 Cold Head
- F-40L/H, F-50L/H, F-50SL/H, F-70L/H, FA-40L/H or FA-50L/H or FA-50SL/SH Compressor
- Helium Gas Lines 20 m (65 ft.)^{3,5,6,7} or 6 m (20 ft.) with Buffer Tank^{4,5}
- Cold Head Cable 20 m (65 ft.)³ or 6-20 m (20-66 ft.)4,5,6,7
- Power Cable 3 m (10 ft.)³, 5 m (16.5 ft.)^{4,5}, 3-6 m (10-20 ft.)6 or 2-8 m (6-27 ft.)7
- Hose Nipples^{3,4}
- Tool Kit

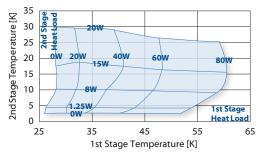


RDE-412D4 Cold Head Capacity Map (50 Hz) With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines





With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines



¹Reduced capacities when operated with F-40 or FA-40 Compressors.

- ² Lowest temperature and cooldown time are for reference only.
- ³ With F-40 and FA-40
- ^₄ With F-50
- ⁵ With FA-50 and FA-50S
- 6 With F-701
- 7 With F-70H

RDK-415D2 4K Cryocooler Series

Performance Specifications

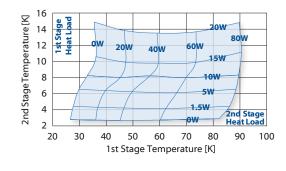
Power Supply	50Hz	60 Hz	
2nd Stage Capacity	1.5 W @ 4.2 K		
1st Stage Capacity	35 W @ 50 K	45 W @ 50 K	
Minimum Temperature ¹	<3	.5 K	
Cooldown Time to 4.2 K ¹	<60 Minutes		
Weight	18.5 kg (40.8 lbs.)		
Dimensions (HxWxD)	557 x 180 x 294 mm		
	(21.9 x 7.1 x 11.6 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE, RoHS		

Standard Scope of Supply

- RDK-415D2 Cold Head
- F-50L/H, F-70L/H, FA-50L/H or FA-70L/H Compressor
- Helium Gas Lines 20 m (66 ft.)^{2,3,4,5};
 6 m (20 ft.) with Buffer Tank^{2,5}; or
 10 m (33 ft.) [IDU] + 10 m (33 ft.),
 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁶
- Cold Head Cable –6-20 m (20-66 ft.)
- Power Cable 5 m (16.5 ft.)^{2,5}; 3-6 m (10-20 ft.)³; 2-8 m (6-27 ft.)⁴; or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁶
- Hose Nipples²
- Tool Kit

RDK-415D Cold Head Capacity Map (60 Hz)

With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines

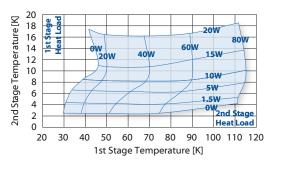


¹Lowest temperature and cooldown time are for reference only. ² With F-50

³ With F-70L ⁴ With F-70H

- ⁴ With F-70H ⁵ With FA-50
- ⁶ With FA-70





RDE-418D4 4K Cryocooler Series

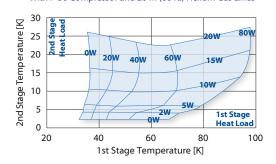
Performance Specifications

Power Supply	50Hz	60 Hz	
2nd Stage Capacity	1.8 W @ 4.2 K	2.0 W @ 4.2 K	
1st Stage Capacity	42 W @ 50 K	50 W @ 50 K	
Minimum Temperature ¹	<3.5 K		
Cooldown Time to 4.2 K ¹	<60 Minutes		
Weight	20.0 kg (44.1 lbs.)		
Dimensions (HxWxD)	554 x 180 x 306 mm		
	(21.8 x 7.1 x 12.0 in.)		
Maintenance	10,000 Hours		
Regulatory Compliance	UL/CE, RoHS		

Standard Scope of Supply

- RDE-418D4 Cold Head
- F-50L/H, F-50SL/H, F-70L/H, FA-50L/H or FA-50SL/SH Compressor
- Helium Gas Lines 20 m (65 ft.) or 6 m (20 ft.) with Buffer Tank
- Cold Head Cable 6-20 m (20-66 ft.)^{2,4}, 20 m (66 ft.)³
- Power Cable 2 m (6 ft.)³, 5 m (16.5 ft.)²
- Hose Nipples²
- Tool Kit
- RDE-418D4 Cold Head Capacity Map (60 Hz)

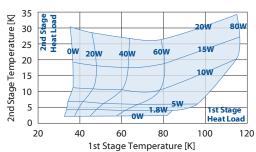
With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines





 ¹ Lowest temperature and cooldown time are for reference only.
 ² With F-50
 ³ With F-70
 ⁴ With FA-50 or FA-50S

RDE-418D4 Cold Head Capacity Map (50 Hz) With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines



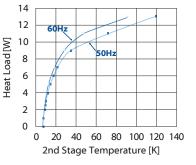
CH-204-N 6.5K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
2 nd Stage Capacity	2.5 W @ ≤10 K	3.0 W @ ≤10 K
Minimum Temperature ¹	6.5 K	
Cooldown Time to 6.5 K ¹	40 Minutes	35 Minutes
Weight	7.8 kg (17.2 lbs.)	
Dimensions (HxD) ²	468 x ø133 mm	
	(18.4 x ø5.3 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	



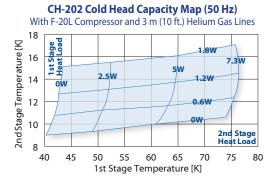




CH-202 10K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
2 nd Stage Capacity	2.0 W @ 20 K	2.5 W @ 20 K
1 st Stage Capacity	7.3 W @ 77 K	8.8 W @ 77 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	75 Minutes	65 Minutes
Weight	7.2 kg (16.0 lbs.)	
Dimensions (HxD) ²	468 x ø133 mm	
	(18.4 x ø5.3 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	



Standard Scope of Supply

- CH-204-N Cold Head
- F-20L, F-70L/H or FA-20L Compressor³
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable 3.5-15 m (11-50 ft.)⁴ or 3-20 m (10-66 ft.)^{5,6}
- Power Cable 3 m (10 ft.)⁴, 3-6 m (10-20 ft.)⁵ or 2-8 m (6-27 ft.)⁶
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

- ² With standard flat warm flange. (Available in other warm flange interfaces.)
- ³ Up to two (2) cold heads can be operated with the F-70 Compressor.
- ⁴ With F-20L or FA-20L
- ⁵ With F-70L
- ۶ With F-70H



Standard Scope of Supply

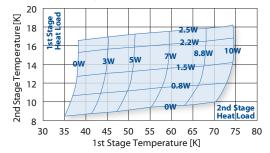
- CH-202 Cold Head
- F-20L or FA-20L Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable 3.5-15 m (11-50 ft.)
- Power Cable 3 m (10 ft.)
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

² With standard flat warm flange. (Available in other warm flange interfaces.)







CH-204 10K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
2nd Stage Capacity	7.5 W @ 20 K	9.0 W @ 20 K
1st Stage Capacity	13.5 W @ 80 K	16.2 W @ 80 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	35 Minutes	30 Minutes
Weight	7.8 kg (17.2 lbs.)	
Dimensions (HxD) ²	468 x ø133 mm	
	(18.4 x ø5.3 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	

Standard Scope of Supply

- CH-204 Cold Head
- F-20L, F-70L/H or FA-20L Compressor³
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable 3.5-15 m (11-50 ft.)⁴, or 3-20 m (10-66 ft.)^{5,6}
- Power Cable 3 m (10 ft.)⁴, 3-6 m (10-20 ft.)⁵ or 2-8 m (6-27 ft.)⁶
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

² With standard flat warm flange. (Available in other warm flange interfaces.)

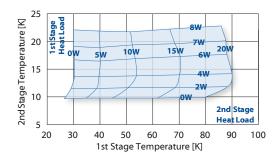


³ Up to two (2) cold heads can be operated with the F-70 Compressor.
⁴ With F-20L or FA-20L
⁵ With F-70L
⁶ With F-70H



2nd Stage Temperature [K] 11W 14W 4W 8 W 5.5W 15 4W 2W 10 2nd Stage **Heat Load** 5 20 30 40 50 60 70 80 90 1st Stage Temperature [K]

CH-204 Cold Head Capacity Map (60 Hz) With F-20L Compressor and 3 m (10 ft.) Helium Gas Lines

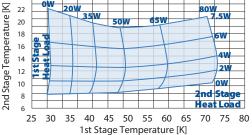


CH-208R 10K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
2 nd Stage Capacity	6.0 W @ 20 K	7.5 W @ 20 K
1 st Stage Capacity	65 W @ 77 K	80 W @ 77 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	55 Minutes	45 Minutes
Weight	11.6 kg (25.6 lbs.)	
Dimensions (HxD)	551 x ø156 mm (21.7 x ø6.1 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	





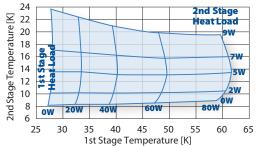
Standard Scope of Supply

- CH-208R Cold Head
- F-40L/H or F-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable –3-20 m (10-66 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

¹Lowest temperature and cooldown time are for reference only. ² With F-40L or F-70L

³ With F-40H or F-70H





CH-208L 10K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
2nd Stage Capacity	8.0 W @ 20 K	10.0 W @ 20 K
1st Stage Capacity	28 W @ 77 K	35 W @ 77 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	50 Minutes	40 Minutes
Weight	11.8 kg (26.0 lbs.)	
Dimensions (HxD)	551 x ø156 mm (21.7 x ø6.1 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	

Standard Scope of Supply

- CH-208L Cold Head •
- F-40L/H or F-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

¹Lowest temperature and cooldown time are for reference only. ² With F-40L or F-70L ³ With F-40H or F-70H



CH-208L Cold Head Capacity Map (50 Hz) With F-40 Compressor and 3 m (10 ft.) Helium Gas Lines 22 9W 2nd Stage Temperature [K] 20 7W 18 16 1st Stage Heat Load 5W 14 3W 12 10 35V 25W ow 5W 16W nd St 8 Heat Load 6

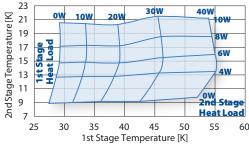
40

1st Stage Temperature [K]

45

CH-208L Cold Head Capacity Map (60 Hz)

With F-40 Compressor and 3 m (10 ft.) Helium Gas Lines



CH-210 10K Cryocooler Series

50

55

60

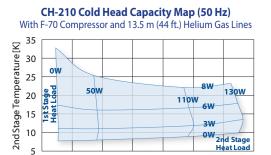
Performance Specifications

35

25

30

Power Supply	50Hz	60 Hz
2 nd Stage Capacity	6.0 W @ 20 K	7.0 W @ 20 K
1 st Stage Capacity	110 W @ 77 K	120 W @ 77 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	60 Minutes	50 Minutes
Weight	13.8 kg (30.4 lbs.)	
Dimensions (HxD)	500 x ø133 mm (19.7 x ø5.2 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE, UL	



50

1st Stage Temperature [K]

60

70

80

90

20

30

40

Standard Scope of Supply

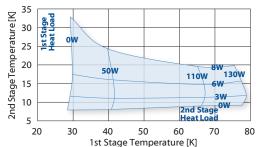
- CH-210 Cold Head
- F-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable -3-20 m (10-66 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

¹Lowest temperature and cooldown time are for reference only. ² With F-70L

³With F-70H



With F-70 Compressor and 13.5 m (44 ft.) Helium Gas Lines





CH-210L 10K Cryocooler Series

Performance Specifications

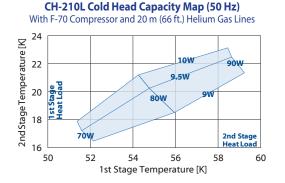
Power Supply	50Hz	60 Hz
2 nd Stage Capacity	9.5 W @ 20 K	11 W @ 20 K
1 st Stage Capacity	75 W @ 60 K	90 W @ 60 K
Minimum Temperature ¹	10 K	
Cooldown Time to 20 K ¹	<60 Minutes	
Weight	12.1 kg (26.7 lbs.)	
Dimensions (HxD)	502 x ø190 mm	
	(19.8 x ø7.5 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	

Standard Scope of Supply

- CH-210L Cold Head
- F-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable –3-20 m (10-66 ft.)
 Power Cable 3-6 m (10-20 ft.)² or
- 2-8 m (6-27 ft.)³ • Tool Kit

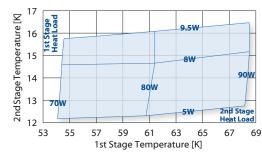
¹Lowest temperature and cooldown time are for reference only. ² With F-70L

³With F-70H



CH-210L Cold Head Capacity Map (60 Hz)

With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines

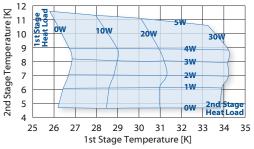


CH-210-N 10K Cryocooler Series

Performance Specifications

Power Supply	60Hz	
2 nd Stage Capacity	3.0 W @ 10 K	
1 st Stage Capacity	20 W @ 35 K	
Minimum Temperature ¹	10 K	
Cooldown Time to 10 K ¹	60 Minutes	
Weight	13.8 kg (30.4 lbs.)	
Dimensions (HxD)	502 x ø190 mm (19.8 x ø7.5 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	





Standard Scope of Supply

- CH-210-N Cold Head
- F-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)
- Cold Head Cable –3-20 m (10-66 ft.)
- Power Cable 3-6 m (10-20 ft.)² or 2-8 m (6-27 ft.)³
- Tool Kit

¹Lowest temperature and cooldown time are for reference only. ²With F-70L

³With F-70H



RDK-408S2 10K Cryocooler Series

Performance Specifications

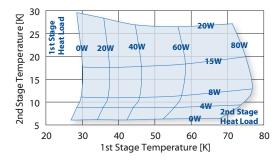
Power Supply	50Hz	60 Hz
2nd Stage Capacity	5.4 W @ 10 K	6.3 W @ 10 K
1st Stage Capacity	35 W @ 45 K	40 W @ 45 K
Minimum Temperature ¹	<7 K	
Cooldown Time to 10 K ¹	<60 Minutes	
Weight	17.2 kg (37.9 lbs.)	
Dimensions (HxWxD)	520 x 180 x 294 mm (20.5 x 7.1 x 11.6 in.)	
Maintenance	10,000 Hours	
Regulatory Compliance	UL/CE, RoHS	

Standard Scope of Supply

- RDK-408S2 Cold Head
- F-50L/H, FA-50L/H or • FA-70L/H Compressor
- Helium Gas Lines 6 m (20 ft.)^{2,}; • 6-20 m (20-66 ft.)³; 6 m (20 ft.) with Buffer Tank³ or 10 m (33 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁴
- Cold Head Cable –6 m (20 ft.)² or 6-20 m (20-66 ft.)^{3,4}
- Power Cable 5 m (16.5 ft.)^{2,3}; or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁴
- Hose Nipples²
- Tool Kit

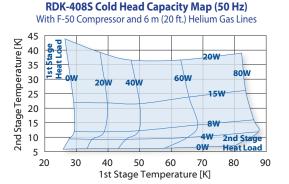
RDK-408S Cold Head Capacity Map (60 Hz)

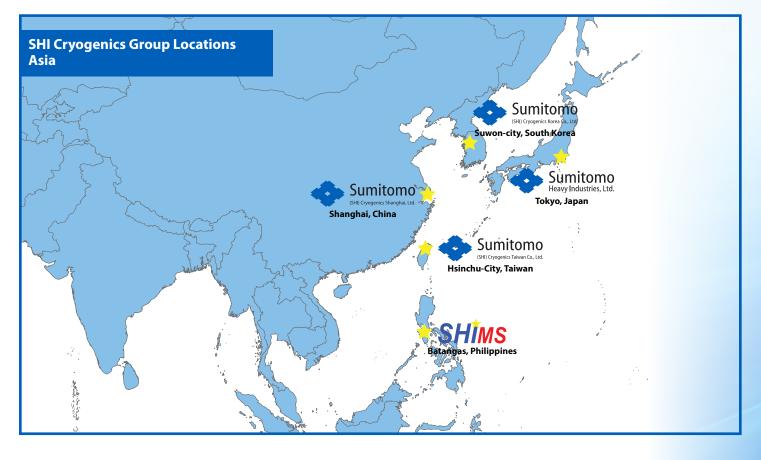
With F-50 Compressor and 6 m (20 ft.) Helium Gas Lines





¹Lowest temperature and cooldown time are for reference only. ² With F-50 ³ With FA-50 ^₄ With FA-70







Single-Stage Gifford-McMahon Cryocooler Series

SHI designs and manufactures a wide range of single-stage Gifford-McMahon Cryocoolers:

RDK and RD-Series Cryocoolers

- SHI's 4K Gifford-McMahon Cryocoolers are recognized as the most reliable and versatile systems available in the marketplace.
- Designed for specialty research applications, they are compact and orientation-free.
- RDK and RD-Series Cryocoolers can be found in laboratory cryostats, superconducting magnets, liquefiers and high temperature superconducting applications.

CH-Series Cryocoolers

- SHI's CH-Series Cryocoolers are versatile, closed-cycle systems featuring Displex[®] technology, which has been recognized as the industry standard since we developed the technology over 50 years ago.
- The original pneumatic drive, limiting the number of wear parts in the refrigerator, combined with state-of-the-art design features, results in superior performance and low maintenance costs.
- Select models also feature Whisper® technology for quieter operation.
- They have proven reliability in thousands of applications, including laboratory cryostats, superconducting magnets, liquefiers, thin film deposition and high temperature superconductivity.



RDK-500B2 20K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
1 st Stage Capacity	45 W @ 20 K	50 W @ 20 K
Minimum Temperature ¹	<14 K	
Cooldown Time to 20 K ¹	<50 Minutes	<45 Minutes
Weight	25.0 kg (55.1 lbs.)	
Dimensions (HxWxD)	570 x 180 x 325 mm	
	(22.4 x 7.1 x 12.8 in.)	
Maintenance	8,760 Hours	
Regulatory Compliance	CE, UL/cUL	

RDK-500B Cold Head Capacity Map (50/60 Hz) With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines

275 250 200 175 150 75 50 25 0 10 30 50 70 90 110130150170 Temperature [K]

Standard Scope of Supply

- RDK-500B2 Cold Head
- F-70LP/H Compressor
- Helium Gas Lines 20 m (66 ft.)
- Cold Head Cable 20 m (66 ft.)
- Power Cable 5 m (16.5 ft.)
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

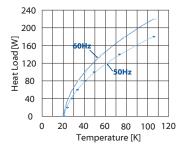


RDK-400B 40K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
1 st Stage Capacity	54 W @ 40 K	70 W @ 40 K
Minimum Temperature ²	<25 K	
Cooldown Time to 4.2 K ²	<30 Minutes	
Weight	16.0 kg (35.3 lbs.)	
Dimensions (HxWxD)	357 x 180 x 294 mm	
	(14.1 x 7.1 x 11.6 in.)	
Maintenance	10,000 Hours	
Regulatory Compliance	CE, UL	

RDK-400B Cold Head Capacity Map (50/60 Hz) With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines



Standard Scope of Supply

- RDK-400B Cold Head
- F-50L/H or FA-70L/H Compressor
- Helium Gas Lines 20 m (66 ft.)²; 6 m (20 ft.) with Buffer Tank²; or 10 m (33 ft.) [IDU] + 10 m (33 ft.) [ODU]³
- Cold Head Cable –6-20 m (20-66 ft.)^{2,} or 10 m (33 ft.)³
- Power Cable 5 m (16.5 ft.)^{2,} or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.) [ODU]³
- Hose Nipples²
- Tool Kit

 ¹ Lowest temperature and cooldown time are for reference only.
 ² With F-50
 ³ With FA-70

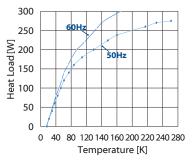


CH-110LT 40K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
1 st Stage Capacity	80 W @ 40 K	95 W @ 40 K
Minimum Temperature ¹	<15 K	
Cooldown Time to 77 K ¹	<35 Minutes	<30 Minutes
Weight	13.8 kg (30.5 lbs.)	
Dimensions (HxD) ²	429 x ø184 mm	
	(16.9 x ø7.2 in.)	
Maintenance	13,000 Hours	
Regulatory Compliance	CE	





Standard Scope of Supply

- CH-110LT Cold Head
- F-40L/H, F-70L/H or FA-70L/H Compressor
- Helium Gas Lines 3-25 m (10-82 ft.)^{4,5}, 3-20 m (10-66 ft.)^{6,7}; or 10 m (33 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁸
- Cold Head Cable 3-20 m (10-66 ft.)^{4,5,6,7} or 33 ft. (10 m)⁸
- Power Cable 3-6 m (10-20 ft.)^{4,6};
 2-8 m (6-27 ft.)^{5,7}; or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or
 30 m (99 ft.) [ODU]⁸
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

² With standard flat warm flange. (Available in other warm flange interfaces.)

³Reduced capacity when operated with F-40 Compressors.

⁴With F-40L

⁵With F-40H

- ⁶ With F-70L
- ⁷With F-70H
- ⁸ With FA-70

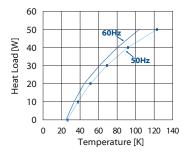


RD-125D 77K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz
1 st Stage Capacity	30 W @ 77 K	
Minimum Temperature ¹	<30) K
Cooldown Time to 77 K ¹	<25 Minutes	
Weight	15.0 kg (33.1 lbs.)	
Dimensions (HxWxD)	345 x 140 x 301 mm	
	(13.6 x 5.5 x 11.9 in.)	
Maintenance	10,000 Hours	
Regulatory Compliance	CE, UL, RoHS	

RD-125D Cold Head Capacity Map (50/60 Hz) With CNA-11 Compressor and 7 m (23 ft.) Helium Gas Lines



Standard Scope of Supply

- RD-125D Cold Head
- CNA-11B/C Compressor
- Helium Gas Lines 7 m (23 ft.)
- Cold Head Cable 3-6 m (10-20 ft.)
- Power Cable 5 m (16.5 ft.)
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

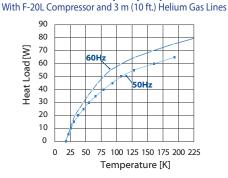


CH-104 77K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz		
1 st Stage Capacity	34 W @ 77 K	42 W @ 77 K		
Minimum Temperature ¹	≤40 K			
Cooldown Time to 77 K ¹	<40 Minutes <30 Minu			
Weight	7.9 kg (17.5 lbs.)			
Dimensions (HxD) ²	362 x ø133 mm			
	(14.3 x ø5.3 in.)			
Maintenance	13,000 Hours			
Regulatory Compliance	CE			

CH-104 Cold Head Capacity Map (50/60 Hz)



Standard Scope of Supply

- CH-104 Cold Head
- F-20L, F-40L/H, F-70L/H, FA-20L or FA-40L/H Compressor³
- Helium Gas Lines 3-25 m (10-82 ft.)
 Cold Head Cable 3.5-15 m (11-50 ft.)⁴
- or 3-20 m (10-66 ft.)^{5,6}
- Power Cable 3 m (10 ft.)⁴, 3-6 m (10-20 ft.)⁵ or 2-8 m (6-27 ft.)⁶
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

- ² With standard flat warm flange. (Available in other warm flange interfaces.)
- ³ Up to two (2) cold heads can be operated with
- the F-70 Compressor.
- ⁴ With F-20L or FA-20L
- ⁵ With F-40L, F-70L or FA-40L ⁶ With F-40H, F-70H or FA-40H

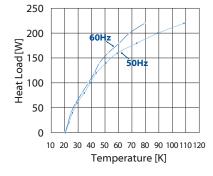


CH-110 77K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz	
1 st Stage Capacity	175 W @ 77 K	200 W @ 77 K	
Minimum Temperature ¹	≤40 K		
Cooldown Time to 77 K ¹	<35 Minutes	<30 Minutes	
Weight	13.7 kg (30.2 lbs.)		
Dimensions (HxD) ²	429 x ø184 mm		
	(16.9 x ø7.2 in.)		
Maintenance	13,000 Hours		
Regulatory Compliance	CE		

CH-110 Cold Head Capacity Map (50/60 Hz) With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines



Standard Scope of Supply

- CH-110 Cold Head
- F-40L/H, F-70L/H, FA-40L/H or FA-70L/H Compressor³
- Helium Gas Lines 3-25 m (10-82 ft.)^{4,5};
 3-20 m (10-66 ft.)^{6,7}; or 10 m (33 ft.)
 [IDU] + 10 m (33 ft.), 20 m (66 ft.) or
 30 m (99 ft.) [ODU]⁸
- Cold Head Cable 3-20 m (10-66 ft.)^{4,5,6,7} or 33 ft. (10 m)⁸
- Power Cable 3-6 m (10-20 ft.)^{4,6}; 2-8 m (6-27 ft.)^{5,7}; or 5 m (16.5 ft.) [IDU] + 10 m (33 ft.), 20 m (66 ft.) or 30 m (99 ft.) [ODU]⁸
- Tool Kit

¹Lowest temperature and cooldown time are for reference only.

² With standard flat warm flange. (Available in other warm flange interfaces.)

- ³ Reduced capacities when operated with F-40 or FA-40 Compressors.
- ⁴ With F-40L or FA-40L
- ⁵ With F-40H or FA-40H
- ⁶ With F-70L
- ⁷ With F-70H
- ⁸ With FA-70

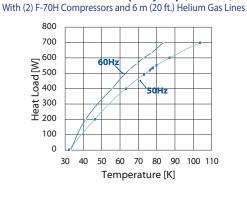


CH-160D2 77K Cryocooler Series

Performance Specifications

Power Supply	50Hz	60 Hz	
1 st Stage Capacity ¹	525 W @ 77 K	630 W @ 77 K	
Minimum Temperature ²	<3	5 K	
Cooldown Time to 77 K ²	<20 Minutes		
Weight	36 kg (80 lbs.)		
Dimensions (HxD) ³	606 x ø241 mm		
	(23.8 x ø9.5 in.)		
Maintenance	8,000 Hours		
Regulatory Compliance	CE, RoHS		

CH-160D2 Cold Head Capacity Map (50/60 Hz)



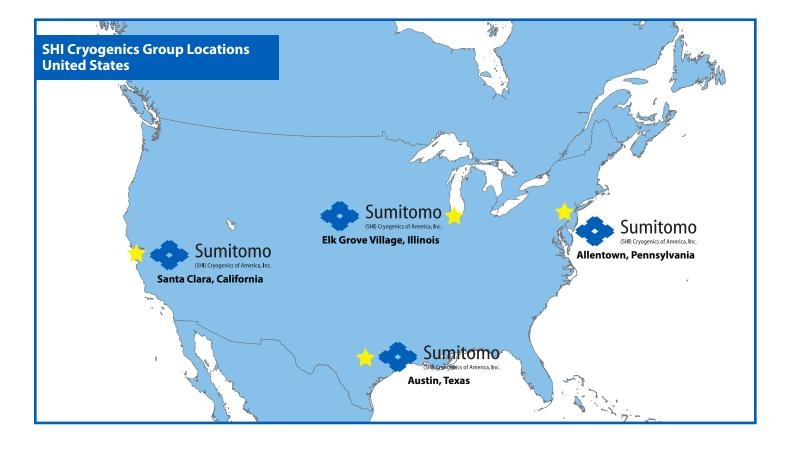
Standard Scope of Supply

- CH-160D2 Cold Head
- (2) F-70L/H or (1) F-100L/H Compressor(s)
- Helium Gas Lines 3 m (10 ft.) + 6 m (20 ft.)^{4,5} or 6 m (20 ft.)⁶
- Cold Head Cable 6 m (20 ft.)
- Power Cable 3-6 m (10-20 ft.)⁴; 2-8 m (6-27 ft.)⁵ or 5 m (16.5 ft.)⁶
- Tandem Interlock Cable^{4,5}
- Manifolds^{4,5}
- Tool Kit

¹*Reduced capacities when operated with F-100 Compressors.*

- ²Lowest temperature and cooldown time are for reference only.
- ³ With standard flat warm flange. (Available in other warm flange interfaces.)
- ⁴ With F-70Ls
- ⁵ With F-70Hs
- ⁶ With F-100







Pulse Tube Series

- SHI's 4K Pulse Tube Cryocoolers embody leading-edge technology, and provide low vibration and high reliability with low maintenance requirements.
- They are uniquely designed with no moving parts inside the cold head.
- In addition, they feature an optional separated valve unit to further reduce vibration, enable operation in higher magnetic fields and ease maintenance requirements.
- SHI Pulse Tube Cryocoolers provide a stable low-temperature solution for sensitive measurement and analytical applications.



RP-062B 4K Pulse Tube Series

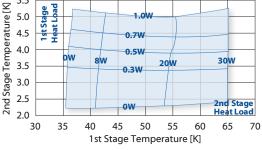
Performance Specifications

Power Supply	50Hz 60 Hz			
2 nd Stage Capacity	0.5 W @ 4.2 K			
1 st Stage Capacity	30 W @ 65 K			
Minimum Temperature ¹	<3.0 K			
Cooldown Time to 4.2 K ¹	<100 Minutes <90 Minutes			
Weight	23.2 kg (51.1 lbs.)			
Dimensions (HxWxD)	604 x 336 x 190 mm			
	(23.8 x 13.2 x 7.5 in.)			
Maintenance	20,000 Hours			
Regulatory Compliance	CE, UL			

Standard Scope of Supply

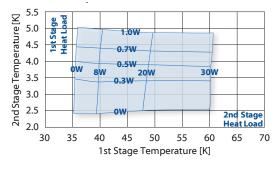
- RP-062B Cold Head
- F-50L/H Compressor
- Helium Gas Lines 20 m (66 ft.) or 6 m (20 ft.) with Buffer Tank
- Cold Head Cable 20 m (66 ft.)
- Power Cable 5 m (16.5 ft.)
- Hose Nipples
- Power Box ٠
- Filter Unit with 1 m (3 ft.) Helium Gas Line ٠ Tool Kit •
- for reference only.
- ¹Lowest temperature and cooldown time are





RP-062B Cold Head Capacity Map (60 Hz)

With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines



RP-062BS 4K Pulse Tube Series

Performance Specifications

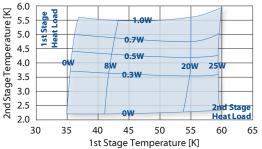
Power Supply	50Hz	60 Hz	
2nd Stage Capacity	0.4 W @ 4.2 K		
1st Stage Capacity	25 W @ 65 K		
Minimum Temperature ¹	<3.0 K		
Cooldown Time to 4.2 K ¹	<100 Minutes <90 Minutes		
Weight	23.5 kg (51.8 lbs.)		
Dimensions (HxWxD)	599 x 1271 x 190 mm (23.6 x 50.0 x 7.5 in.)		
Maintenance	20,000 Hours		
Regulatory Compliance	CE, UL		

Standard Scope of Supply

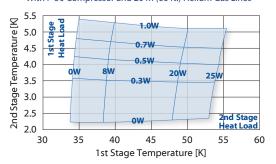
- RP-062BS Cold Head
- F-50L/H Compressor
- Helium Gas Lines 20 (66 ft.) or 6 m (20 ft.) with Buffer Tank
- Cold Head Cable 20 m (66 ft.)
- Power Cable 5 m (16.5 ft.) •
- **Hose Nipples** • •
- Power Box Filter Unit with 1 m (3 ft.) Helium Gas Line
- Tool Kit ٠

¹Lowest temperature and cooldown time are for reference only.





RP-062BS Cold Head Capacity Map (60 Hz) With F-50 Compressor and 20 m (66 ft.) Helium Gas Lines



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RP-082B2 4K Pulse Tube Series

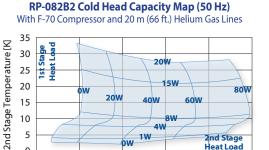
Performance Specifications

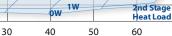
Power Supply	50Hz	60 Hz	
2 nd Stage Capacity ¹	1.0 W @ 4.2 K		
1 st Stage Capacity ¹	40 W @	9 45 K	
Minimum Temperature ²	<3.0	ЭК	
Cooldown Time to 4.2 K ²	<80 Minutes		
Weight	25.0 kg (55.1 lbs.)		
Dimensions (HxWxD)	557 x 194 x 339 mm		
	(21.9 x 7.6 x 13.3 in.)		
Maintenance	20,000 Hours		
Regulatory Compliance	CE, UL, RoHS		

Standard Scope of Supply

- RP-082B2 Cold Head
- F-70LP/H or FA-70L/H Compressor •
- Helium Gas Lines 20 m (66 ft.)^{3,4} or 10 m + 10 m (33 ft. + 33 ft.) [IDU + ODU]⁵
- Cold Head Cable 20 m (66 ft.)
- Power Cable 5 m $(16.5 \text{ ft.})^3$; 2 m $(6 \text{ ft.})^4$; or 5 m + 10 m (16.5 ft. + 33 ft.) [IDU + ODU]⁵
- Hose Nipples^{3,4}
- Filter Unit with 1 m (3 ft.) Helium Gas Line
- Tool Kit



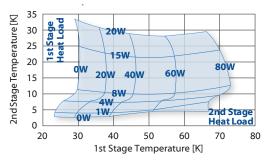




1st Stage Temperature [K]

RP-082B2 Cold Head Capacity Map (60 Hz)

With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines



¹Reduced capacities when operated with FA-70 Compressor. ² Lowest temperature and cooldown time are for reference only. ³ With F-70LP ⁴ With F-70H ⁵ With FA-70

RP-082B2S 4K Pulse Tube Series

70

Performance Specifications

0

20

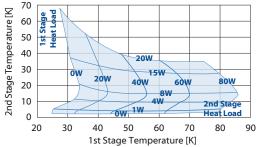
Power Supply	50Hz	60 Hz
2nd Stage Capacity ¹	0.9 W @ 4.2 K	
1st Stage Capacity ¹	35 W	@ 45 K
Minimum Temperature ²	<3	.0 K
Cooldown Time to 4.2 K ²	<90 Minutes	
Weight	26.0 kg (57.3 lbs.)	
Dimensions (HxWxD)	647 x 180 x 1354 mm (25.5 x 7.1 x 53.3 in.)	
Maintenance	20,000 Hours	
Regulatory Compliance	CE, UL, RoHS	



Standard Scope of Supply

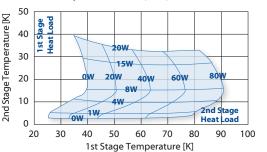
- RP-082B2S Cold Head
- F-70LP/H or FA-70L/H Compressor
- Helium Gas Lines 20 m (66 ft.)^{3,4} or 10 m + 10 m (33 ft. + 33 ft.) [IDU + ODU]⁵
- Cold Head Cable 20 m (66 ft.)
- Power Cable 5 m (16.5 ft.)³; 2 m (6 ft.)⁴; or 5 m + 10 m (16.5 ft. + 33 ft.) [IDU + ODU]⁵
- Hose Nipples^{3,4}
- Filter Unit with 1 m (3 ft.) Helium Gas Line
- Tool Kit

RP-082B2S Cold Head Capacity Map (50 Hz) With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines



RP-082B2S Cold Head Capacity Map (60 Hz)

With F-70 Compressor and 20 m (66 ft.) Helium Gas Lines



¹Reduced capacities when operated with FA-70 Compressor. ²Lowest temperature and cooldown time are for reference only. ³With F-70LP ^₄ With F-70H ⁵ With FA-70

RP-182B2S 4K Pulse Tube Series

Performance Specifications

2nd Stage Temperature [K]

Power Supply	50Hz	60 Hz
2 nd Stage Capacity	1.5 W @ 4.2 K	
1 st Stage Capacity	36 W @	9 48 K
Minimum Temperature ¹	<2.8	3 K
Cooldown Time to 4.2 K ¹	<60 Minutes	
Weight	28.0 kg (61.7 lbs.)	
Dimensions (HxWxD)	864 x 186 x 1005 mm (34.0 x 7.3 x 39.6 in.)	
Maintenance	20,000 Hours	
Regulatory Compliance	CE, UL/cUL, RoHS	

RP-182B2S Cold Head Capacity Map (50 Hz)

Standard Scope

of Supply

• RP-182B2S Cold Head

time are for reference only.

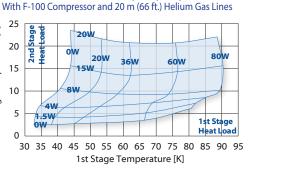
- F-100L/H Compressor •
- Helium Gas Lines 20 m (66 ft.) •
- Cold Head Cable 20 m (66 ft.) •
- Power Cable 5 m (16.5 ft.) ٠
- Hose Nipples
- Tool Kit

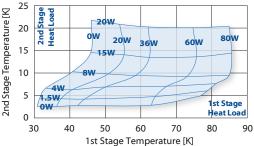
¹Lowest temperature and cooldown

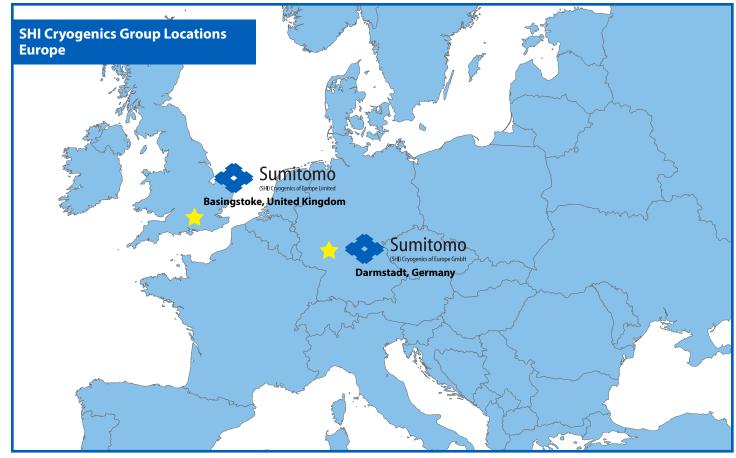
IMPORTANT: Please contact SHI before purchasing the SRP-182B2S-F100L/H for installation in Japan. Procedures relating to Japanese high-pressure gas safety laws must be followed.

RP-182B2S Cold Head Capacity Map (60 Hz)

With F-100 Compressor and 20 m (66 ft.) Helium Gas Lines









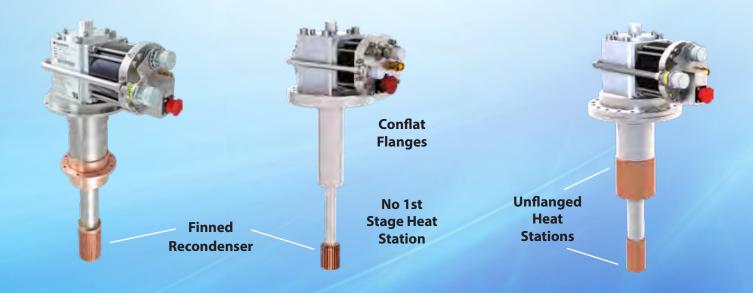
Custom Cryocooler Designs

In addition to standard configurations, SHI offers a variety of options to customize your cryocooler design. Particular customization options vary by model, but may include:

- Nickel plating
- Bakeable option
- Standard and CF flange options, including bolt-on skirt with ports
- Heat station variations
 - Flanged or unflanged
 - Finned recondenser
 - With or without 1st stage heat station
- Custom cylinder modification
- Helium port orientation

Please contact your local SHI Cryogenics Group office to discuss available options for your next project.





All SHI Cryocoolers and Pulse Tubes are driven by highly-efficient and reliable compressors. The water-cooled options detailed below boast industry-leading 20,000 or 30,000 hour maintenance intervals, and are available in single or three-phase options, as well as low and high voltage versions.







	F 201	F-	40	F-3	50
Compressor Model	F-20 L	L	н	L	н
Electrical Supply ¹	1 Phase 200V, 220-240 V, 50 Hz 208/230 V, 60 Hz	3 Phase 200 V, 50/60 Hz	3 Phase 380, 400, 415 V, 50 Hz 460-480 V, 60 Hz	3 Phase 200 V, 50/60 Hz	3 Phase 380, 400, 415 V, 50 Hz 460-480 V, 60 Hz
Power Consumption ²	2.25-2.4 kW at 50 Hz 2.6 kW at 60 Hz	3.6-4.8 kW at 50 Hz 4.6-5.6 kW at 60 Hz		6.5-7.2 kW at 50 Hz 7.5-8.3 kW at 60 Hz	
Ambient Temperature ³	4-40 ℃ (39-104 °F)	4-40 °C (39-104 °F)		5-35 ℃ (41-95 °F)	
Cooling Water (Inlet)	1.9-3.8 L/min. (0.5-1.0 gal./min.) 4-27 ℃ (39-81 °F)	4-9 L/min. (1.0-2.4 gal./min.) 5-25 ℃ (41-77 °F)		7-10 L (1.8-2.6 c 4-28 ℃ (2	jal./min.)
Dimensions (HxWxD)	617 x 444 x 453 mm (24.3 x 17.5 x 17.8 in.)	532 x 442 x 493 mm (20.9 x 17.4 x 19.4 in.)			
Weight	73 kg (160 lbs.)	96 kg (212 lbs.)		120 kg (264 lbs.)
Maintenance	30,000 Hours	30,000 Hours		30,000	Hours

1. Power may differ depending upon the cold head used.

Typical power consumption
 Cooling capacity may degrade if ambient temperature is above 28 °C (82 °F).

Specifications subject to change without notice.







F-5	F-50S		F-70		F-1	00
L	н	LP	L	н	L	н
3 Phase 200 V, 50/60 Hz	3 Phase 380/400/ 415 V, 50 Hz 460-480 V, 60 Hz	3 Phase 3 Phase 200 V, 50/60 Hz 480 V, 60 Hz		3 Phase 200 V, 50 Hz 200, 230 V, 60 Hz	3 Phase 380/400/ 415 V, 50 Hz 460/480 V, 60 Hz	
6.5-7.2 kW 7.5-8.3 kW		6.6-8.5 kW at 50 Hz 7.5-9.8 kW at 60 Hz	at 50 Hzat 50 Hzat 50 Hz7.5-9.8 kW7.5-7.8 kW7.5-9.8 kW		11.8-13.7 kW at 50 Hz 14.5-16.3 kW at 60 Hz	
5-35 °C (⁄	41-95 °F)		4-40 ℃ (39-104 °F)		5-35 ℃ (41-95 °F)	
7-10 L (1.8-2.6 c 4-28 ℃ (:	gal./min.)	6-9 L/min. (1.6-2.4 gal./min.) 5-25 °C (41-77 °F)			8-10 l (2.1-2.6 c 4-28 ℃ (
		532 x 443 x 493 mm (20.9 x 17.4 x 19.4 in.)			1331 x 511 (52.4 x 20.1	x 512 mm 1 x 20.2 in.)
120 kg (265 lbs.)	100 kg (220 lbs.)			250 kg (551 lbs.)
30,000	Hours		30,000 Hours		30,000	Hours

Air-Cooled Compressor Options

All SHI Cryocoolers and Pulse Tubes are driven by highly-efficient and reliable compressors. The air-cooled options detailed below boast industry-leading 20,000

or 30,000 hour maintenance intervals, and are available in single or three-phase options, as well as low and high voltage versions.





Compressor	C	NA-11	FA-20L	
Model	В	С	FA-2UL	
Electrical Supply ¹	1 Phase 100 V, 50/60 Hz	1 Phase 100, 120, 220, 230, 240 V, 50/60 Hz	1 Phase 200 V, 220-240 V, 50 Hz 208-230 V, 60 Hz	
Power Consumption ²		3 kW at 50 Hz 5 kW at 60 Hz	2.25-2.4 kW at 50 Hz 2.6 kW at 60 Hz	
Ambient Temperature ³	4-38 °	C (39-100 °F)	4-40 °C (39-104 °F)	
Cooling Air	2.7 m³/min. (95 cfm), 50 Hz 3.3 m³/min. (117 cfm), 60 Hz		14.7 m³/min. (520 cfm), 50 Hz 17.6 m³/min. (620 cfm) 60 Hz	
Dimensions (HxWxD)	400 x 383 x 450 mm (15.7 x 15.1 x 17.7 in.) (24.0 x 15.1 x 17.7 in.)		876 x 444 x 453 mm (34.5 x 17.5 x 17.8 in.)	
Weight	42 kg 75 kg (93 lbs.) (165 lbs.)		103 kg (226 lbs.)	
Maintenance	30,000 Hours		30,000 Hours	

1. Power may differ depending upon the cold head used.

2. Typical power consumption

3. Cooling capacity may degrade if ambient temperature is above 28 °C (82 °F).

Specifications subject to change without notice.



FA-40		FA-50 FA-50S		FA-70	
L	н	L	н	L	н
3 Phase 200 V, 50/60 Hz	3 Phase 380/400/415 V, 50 Hz 460/480 V, 60 Hz	3 Phase 200 V, 50/60 Hz	380/400/415 V, 50Hz 460/480 V, 60 Hz	3 Phase 200 V, 50/60 Hz	3 Phase 380/400/415 V, 50 Hz 460/480 V, 60 Hz
3.6-5.4 kW at 50 Hz 4.6-6.4 kW at 60 Hz		6.5-7.2 kW at 50 Hz 7.5-8.3 kW at 60 Hz		6.9-8.0 kW at 50 Hz 7.9-9.0 kW at 60 Hz	
4-38 °C (39-100 °F)		5-35 ℃ (41-95 °F)		4-40 °C (39-104 °F) - Indoor ⁻30-45 °C (⁻22-113 °F) - Outdoor	
14.7 m³/min. (520 cfm), 50 Hz 17.6 m³/min. (620 cfm) 60 Hz		23 m³/min. (812 cfm), 50/60 Hz		23.5/47.3 m³/min. (830/1670 cfm), 50 Hz 26.6/53.8 m³/min. (940/1900 cfm), 60 Hz Low/high fan speed	
889 x 442 x 493 mm (35.0 x 17.4 x 19.4 in.)		925 x 450 x 485 mm (36.4 x 17.7 x 19.1 in.)		652 x 267 x 546 mm (25.7 x 10.5 x 21.5 in.) - Indoor 1016 x 391 x 948 mm (40 x 15.4 x 37.3 in.) - Outdoor	
110 kg (242 lbs.)		155 kg (341.7 lbs.)		46 kg (101 lbs.) - Indoor 142 kg (312 lbs.) - Outdoor	
30,000 Hours		30,000 Hours		30,000 Hours	



Service

Global Service & Support Programs

At SHI Cryogenics Group, we realize that our customers are diverse and the markets they serve are demanding and unique. In response, our global service and support network offers responsive and value-added support for our complete range of products. Our factory-trained technicians are located in strategic service centers around the globe and offer 24/7 on-call support.

Our service and support offerings differ by product type. However, our complete range of services is both flexible and cost effective, including:

- Product return to local service depot for service, repair or complete refurbishment
- · Assistance in diagnosing equipment issues via phone or e-mail
- Product exchange programs (contact your local service center for available products)



- Customer training programs
- Customized service contracts
- Full factory warranty

SHI factory-trained service technicians are also available for on-site training, scheduled maintenance or emergency visits.

RDK/E Series Cryocooler Service Options

Product repairs and refurbishments performed at SHI Service Centers include:

- Flow check of all internal parts to ensure optimum refrigeration capacity
- Replacement of required wear items—seals, valve disc, valve stem, capillaries and displacers, when necessary
- Performance testing to factory specification
- · Leak check, both pressurized and for vacuum integrity, where applicable

We also understand that there are cases where complete removal and return of the cryocooler is overly difficult. In response, SHI also offers "hot swap" service performed by SHI technicians.

RP Series Pulse Tube Cryocooler Service Options

Due to the unique operating environment of these cryocoolers, on-site service and maintenance by non-SHI technicians is not recommended at this time. SHI technicians can perform a limited amount of service on-site, including the cleaning and replacement of wear items, gas cleanup and additional tuning. However, the most reliable approach to service and maintenance on these cryocoolers is to return them to one of SHI's service centers. Product repairs and refurbishments performed at SHI Service Centers include:

- · Replacement of required wear items—valve stem and filter unit, when necessary
- Cryogenic gas cleansing of all system components
- Performance testing to factory specification
- Leak check, both pressurized and for vacuum integrity, where applicable

CH and DE Series Cryocoolers Service Options

Like the RDK Series Cryocoolers, CH and DE Series Cryocoolers can be serviced via hot swap, on-site by the customer or by an SHI factory-trained technician, without removing the cryocooler for return or replacement. In the case of the CH and DE Series, this unique service option is the result of high-quality, ultra-reliable Displex[®] Cryocooler technology. Displex Cryocoolers have a long and successful operating history, and feature a pneumatic drive that optimizes performance and reliability and permits quick and easy removal of the displacer assembly for maintenance.





In addition, these cryocoolers can be returned to one of SHI's service centers. Product repairs and refurbishments performed at SHI Service Centers include:

- Flow check of all internal parts to ensure optimum refrigeration capacity
- Replacement of required wear items—seals, valve disc, valve stem, capillaries and displacers, when necessary
- Performance testing to factory specification
- · Leak check, both pressurized and for vacuum integrity, where applicable

Compressor Service Options

Many minor maintenance tasks, such as adsorber replacement and leak checking, can be performed on-site by the customer or by an SHI factory-trained technician. If returned to one of SHI's service centers, product repairs and refurbishments include:

- Full diagnostic review—mechanical, electrical, flow displacement and moisture content
- Motor capsule replacement, if needed
- Heat exchanger replacement, if needed
- Adsorber replacement
- Cryogenic gas cleansing of all system components
- Leak testing
- Performance testing to factory specification

Whichever service program is right for you, you can be assured that all SHI work will be performed in our world-class service centers or on site by a qualified service technician. Please contact your local SHI Cryogenics Group office for more information, or for a service and support package that meets the needs of your organization.



What Is Hot Swap Service?

Hot swap service allows for "in situ" maintenance, without the need to remove the complete cryocooler for return or replacement. Hot swap service involves complete exchange of the cryocooler assembly, with the exception of the cylinder, which remains installed in the customer's system. Hot swap implies that the customer's system is accessible, has any ancillary instrumentation removed in advance, and is warm, allowing for reliable removal and exchange.

Performing hot swap service lowers the total cost of ownership by:

- Eliminating the cost of shipping a complete cryocooler to a service center
- Eliminating labor costs associated with complete disassembly of the cryocooler from your system
- Minimizing the "down time" of your system for service or repair
- Minimizing the required capital investment in spare parts

Accessories and Parts

Helium Gas Lines

SHI Cryocooler systems come equipped with flexible helium gas lines. Standard lengths range from 3 meters (10 feet) to 20 meters (66 feet), depending on the system. Gas lines terminate in coupling halves for quick connect and disconnect to and from the cold head and compressor and are also available with one end at 90°. All flexible gas lines are pre-charged with clean helium gas.

SHI superflex lines offer superior flexibility and smaller bend radius without thinning the wall of the hose and offer a higher flexing cycle life than standard lines. Superflex lines also dampen vibration and noise of the helium gas traveling through the lines.



Cold Head Cables

SHI offers a complete line of cables that transmit the appropriate power from the compressor to the cold head on our standard cryocooler systems. Cable lengths vary by type of system.

Tool Kits

Available tool kits range from standard installation wrench kits to more comprehensive kits that include such items as gas charging valves and additional tools for installation, maintenance or service on SHI cryocooler systems. Standard kits that accompany new equipment vary by type of system. Contact your local SHI office for details.





Replacement Parts Kits and Exchange Units

SHI offers a complete line of replacement parts kits that include all of the required parts and assemblies to completely recondition CH Series cryocoolers and related compressors. Complete exchange units may also be available, particularly for our 4KGM and Pulse Tube Cryocoolers, which require any additional work to be done by SHI factory-trained service technicians. Contact your local SHI office for details.

In addition to the cryocoolers featured in this catalogue, SHI Cryogenics Group designs and manufactures Cryopumps, Shield Coolers and other low temperature cooling technology.

SICERA[®] Ultra Cryopumps

The SICERA Ultra Cryopump uses SHI proprietary inverter technology to reduce customer energy costs, allowing up to eleven 8-inch pumps to operate on a single compressor. The resulting savings and increased production efficiency make SICERA Ultra ideal for high-volume production of semi-conductor wafers, flat panel displays and other semiconductor-related products.

The complete SICERA Ultra cryopump system includes a compressor and remote controller, which have been thoroughly tested to withstand the most demanding vacuum applications. Through continuous control of both the cryocooler and compressor, SHI Cryogenics Group is able to offer a reliable cryopump system with significant energy savings, as well as excellent temperature and vacuum stability.

Marathon[°] CP Cryopumps

Marathon CP Series Cryopumps are specifically designed to meet the needs of high vacuum processes. Applications for these versatile systems range from custom laboratory equipment to industrial-scale tools. Manufacturers of semiconductor devices, flat panel displays, test equipment, solar manufacturing and a wide variety of coating and thermal vacuum systems require efficient, reliable and robust systems that offer a low cost of ownership. The Marathon CP Series Cryopumps deliver on all fronts.

A range of standard and low profile enclosures, ANSI, ISO and CF flanges, as well as manual and fully automatic features, ensure that users have modularity and flexibility to choose from when designing their systems. All Marathon CP Series Cryopumps are driven by highly-efficient and reliable helium compressors. These compressors boast an industry leading 30,000 hour maintenance interval. Compressors are available in single-phase and three-phase, low and high voltage versions.

For those users requiring the latest in efficient, fully-automated operation, SHI Cryogenics Group offers our Marathon Cryopump Controller (MCC). The MCC enables fully automatic operation and monitoring of the cryopump system using commands from a host computer and industry standard cryopump protocol. If you do not utilize a host computer, optional software is available to interface the MCC to a standard Windows-based computer. The result of utilizing the Marathon CP Cryopump with MCC is greatly reduced downtime between production cycles, improved process times and better overall efficiency of the user's process.



SICERA® Ultra Cryopumps



Marathon[®] CP Cryopumps

Notes



For Information in:

Asia

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